

**Safety Data Sheet**  
acc. to OSHA HCS

Printing Date 10/27/2014

Revision Number 2

Revision Date 10/27/2014

**1 Identification**

- **Product identifier**
- **Trade name:** *Capri cork AR4000 Urethane Adhesive*
- **Relevant identified uses of the substance or mixture.** *Adhesive*
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
*Royal Adhesives & Sealants, LLC  
863 South East Main Street  
Simpsonville, SC 29681  
(864) 967-7691*
- **Information department:** *Environment protection department.*
- **Emergency telephone number:** *ChemTrec: UNITED STATES 1(800)424-9300 INTERNATIONAL 703-527-3887*

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

H227 Combustible liquid.

- **Label elements**
- **GHS label elements** *The product is classified and labeled according to the Globally Harmonized System (GHS).*
- **Hazard pictograms**



GHS07



GHS08

- **Signal word** *Danger*
- **Hazard statements**  
*Combustible liquid.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.  
May cause respiratory irritation.*

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· **Precautionary statements**

- If medical advice is needed, have product container or label at hand.*  
*Keep out of reach of children.*  
*Read label before use.*  
*Keep away from flames and hot surfaces. – No smoking.*  
*Wear respiratory protection.*  
*Avoid breathing dust/fume/gas/mist/vapors/spray*  
*Wear protective gloves / eye protection / face protection.*  
*Wear protective gloves.*  
*Wear eye protection / face protection.*  
*Wash thoroughly after handling.*  
*Use only outdoors or in a well-ventilated area.*  
*Contaminated work clothing must not be allowed out of the workplace.*  
*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.*  
*Continue rinsing.*  
*Specific treatment (see on this label).*  
*If experiencing respiratory symptoms: Call a poison center/doctor.*  
**IF INHALED:** *Remove victim to fresh air and keep at rest in a position comfortable for breathing.*  
*Call a poison center/doctor if you feel unwell.*  
*Wash contaminated clothing before reuse.*  
*If skin irritation or rash occurs: Get medical advice/attention.*  
*If eye irritation persists: Get medical advice/attention.*  
**In case of fire:** *Use for extinction: CO<sub>2</sub>, powder or water spray.*  
*If on skin: Wash with plenty of water.*  
*Take off contaminated clothing and wash it before reuse.*  
*Store locked up.*  
*Store in a well-ventilated place. Keep container tightly closed.*  
*Store in a well-ventilated place. Keep cool.*  
*Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = 2
FIRE	1	Fire = 1
PHYSICAL HAZARD	0	Physical Hazard = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### \* 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Adhesive
- **Dangerous components:**  
and Non-Dangerous Components:

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64742-48-9	Naphtha (petroleum), hydrotreated heavy	2.5-10%
101-68-8	4,4'-methylenediphenyl diisocyanate	2.5-10%
9016-87-9	diphenylmethanediisocyanate, isomeres and homologues	2.5-10%

### \* 4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**  
Supply fresh air or oxygen; call for doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**  
Wipe excess from skin.  
Immediately wash with water and soap and rinse thoroughly.  
If skin becomes irritated seek medical attention.
- **After eye contact:**  
Rinse opened eye for 20 minutes under running water. If eye becomes irritated, obtain medical treatment.
- **After swallowing:** Seek medical treatment.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.  
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters** Use water spray to cool fire exposed containers.
- **Protective equipment:** Protective clothing and respiratory protective device.

### \* 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Cover spilled material with neutralization solution (see below) and mix Wait 15 minutes. Collect material in open-head metal containers. Repeat neutralization and cleaning process until surface is decontaminated. Apply drum lid but DO NOT secure. Allow containers to vent for 72 hours to let carbon dioxide escape.  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
DO NOT secure lid to collection container. Allow containers to vent for 72 hours to let carbon dioxide to escape.  
Dispose of contaminated material as waste in accordance with federal state and local regulations.  
Ensure adequate ventilation.
- **Reference to other sections**  
Neutralization solutions:
  1. A mixture of 90% water, 3-8% ammonium hydroxide or concentrated ammonia, and 2% liquid detergent.
  2. A mixture of 80% water, 20% non-ionic surfactant.
 See Section 7 for information on safe handling.

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See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### \* 7 Handling and storage

- **Precautions for safe handling**

Avoid prolonged or repeated contact with skin.

Avoid contact with eyes.

Wash thoroughly after handling.

Prevent formation of aerosols.

Open containers in a well ventilated area and avoid breathing headspace vapors.

- **Information about protection against explosions and fires:**

Store in cool dry area away from direct heat.

Product reacts with water. Reaction may produce heat and/or gases.

- **Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**

Keep containers tightly closed when not in use. Protect from atmospheric moisture.

- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.

- **Further information about storage conditions:** None.

- **Specific end use(s)** No further relevant information available.

### \* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

**101-68-8 4,4'-methylenediphenyl diisocyanate (2.5-10%)**

PEL Ceiling limit value: 0.2 mg/m<sup>3</sup>, 0.02 ppm

REL Long-term value: 0.05 mg/m<sup>3</sup>, 0.005 ppm

Ceiling limit value: 0.2\* mg/m<sup>3</sup>, 0.02\* ppm  
\*10-min

TLV Long-term value: 0.051 mg/m<sup>3</sup>, 0.005 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment (see listings below)**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

- **Breathing equipment:**

In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

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· **Material of gloves**

Nitrile rubber, NBR

Chloroprene rubber, CR

Butyl rubber, BR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**

Safety glasses with side shields.



Tightly sealed goggles

· **Body protection:** Protective work clothing

### 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

**Form:** Liquid

**Color:** Tan

· **Odor:** Sweetish

· **Odour threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

**Melting point:** Undetermined.

**Boiling point:** Undetermined.

· **Flash point:** 67 °C (153 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:**

**Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Flammable limits:**

**Lower:** Not determined.

**Upper:** Not determined.

· **Vapor pressure:** Not determined.

· **Specific gravity at 20 °C (68 °F):** 1.27 g/cm<sup>3</sup> (10.598 lbs/gal)

· **Relative density** Not determined.

· **Vapour density** Not determined.

· **Evaporation rate** Not determined.

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- |   |                                   |
|---|-----------------------------------|
| <b>· Solubility in / Miscibility with Water:</b>  | Not miscible or difficult to mix. |
| <b>· Partition coefficient (n-octanol/water):</b> | Not determined.                   |
| <b>· Viscosity:</b>                               |                                   |
| <b>Dynamic:</b>                                   | Not determined.                   |
| <b>Kinematic:</b>                                 | Not determined.                   |
| <b>· Other information</b>                        | VOC content: <100 g/l             |

### \* 10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** Keep away from extreme heat, sparks, open flames.
- **Possibility of hazardous reactions**  
Contact with moisture, other materials that react with isocyanates, or temperatures above 350F, may cause polymerization.
- **Conditions to avoid** Moisture
- **Incompatible materials:** Water, acids, bases, alkalies, amines, alcohols, copper alloys.
- **Hazardous decomposition products:**  
Carbon dioxide, carbon monoxide, oxides of nitrogen, dense black smoke, hydrogen cyanide, isocyanic acid, other undetermined compounds.

### \* 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

**64742-48-9 Naphtha (petroleum), hydrotreated heavy**

Oral	LD50	>5000 mg/kg (rat)
Dermal	LD50	>3000 mg/kg (rab)

**101-68-8 4,4'-methylenediphenyl diisocyanate**

Oral	LD50	2200 mg/kg (mouse)
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- **Primary irritant effect:**
- **on the skin:** Skin irritant.
- **on the eye:** Irritating effect.
- **Sensitization:**  
Inhalation - Sensitization possible through inhalation.  
Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**  
Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.  
May cause allergic respiratory reaction. Respiratory sensitization is possible by skin contact. Use skin protection.  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Harmful  
Irritant
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

101-68-8	4,4'-methylenediphenyl diisocyanate	3
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9016-87-9	diphenylmethanediisocyanate, isomeres and homologues	3
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**· NTP (National Toxicology Program)**

None of the ingredients is listed.

**· OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

### 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

- |  |                 |
|--|-----------------|
| · <b>UN-Number</b>   |                 |
| · <b>DOT, ADR, ADN, IMDG, IATA</b>   | not regulated   |
| · <b>UN proper shipping name</b>   |                 |
| · <b>DOT, ADR, ADN, IMDG, IATA</b>   | not regulated   |
| · <b>Transport hazard class(es)</b>  |                 |
| · <b>DOT, ADR, ADN, IMDG, IATA</b>   |                 |
| · <b>Class</b>   | not regulated   |
| · <b>Packing group</b>   |                 |
| · <b>DOT, ADR, IMDG, IATA</b>  | not regulated   |
| · <b>Environmental hazards:</b>  | Not applicable. |
| · <b>Special precautions for user</b>  | Not applicable. |
| · <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> | Not applicable. |

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· UN "Model Regulation": -

### 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

101-68-8	4,4'-methylenediphenyl diisocyanate
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9016-87-9	diphenylmethanediisocyanate, isomeres and homologues
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· **TSCA (Toxic Substances Control Act):**

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity:**

None of the ingredients is listed.

· **(DSL) Canada Domestic Substance List**

All components of this product are on the DSL (Canada Domestic Substance list) or are exempt from DSL requirements.

· **Carcinogenicity categories**

· **EPA (Environmental Protection Agency)**

101-68-8	4,4'-methylenediphenyl diisocyanate	D, CBD
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9016-87-9	diphenylmethanediisocyanate, isomeres and homologues	CBD
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· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

· **MAK (German Maximum Workplace Concentration)**

101-68-8	4,4'-methylenediphenyl diisocyanate	4
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9016-87-9	diphenylmethanediisocyanate, isomeres and homologues	4
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· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations:**

· **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

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Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 10/12/2012

· **Date of preparation / last revision** 10/27/2014 / 1

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

: Flammable liquids, Hazard Category 4

Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

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